1 需要安装的软件

1.1 X_Builder XBuiderFor

1.2 VSPE

1.3 Modbus Poll

2 需要用到的程序

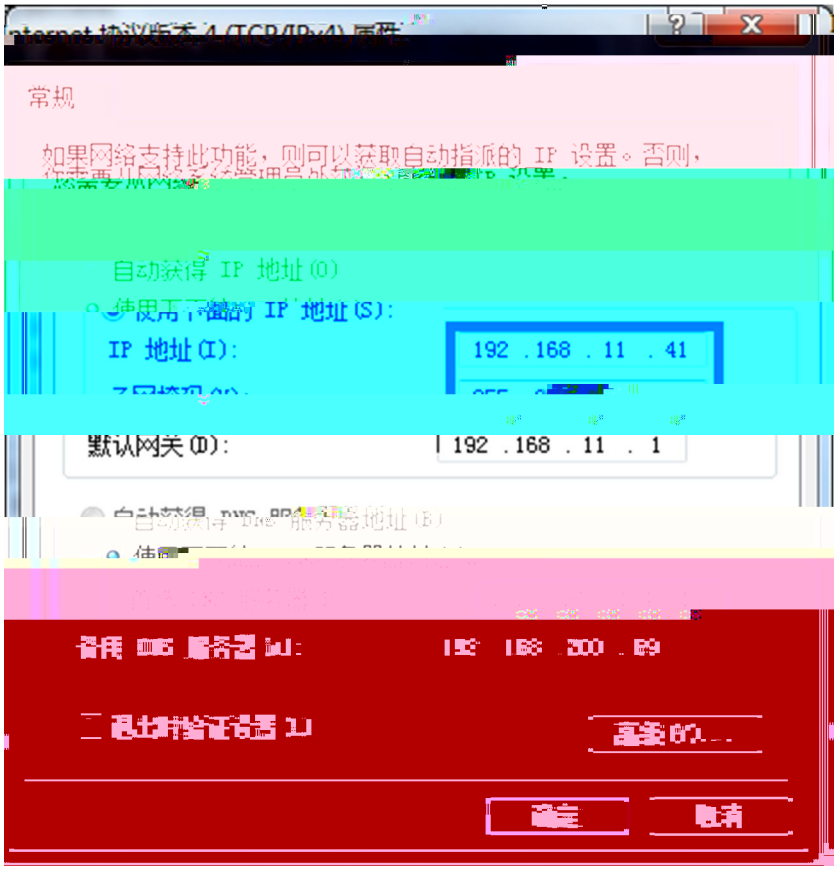
2.1 PLC MC200-WEN \ \MC200 PLC

2.2 MC200-WEN \ \

2.3 MC200-WEN \ \MODBUS PULL Modbus Pull

3 测试环境设置（电脑本地链接属性设置）

41 222 0 255



4 测试步骤

4.1

4.2 WEN WEN Ethenet

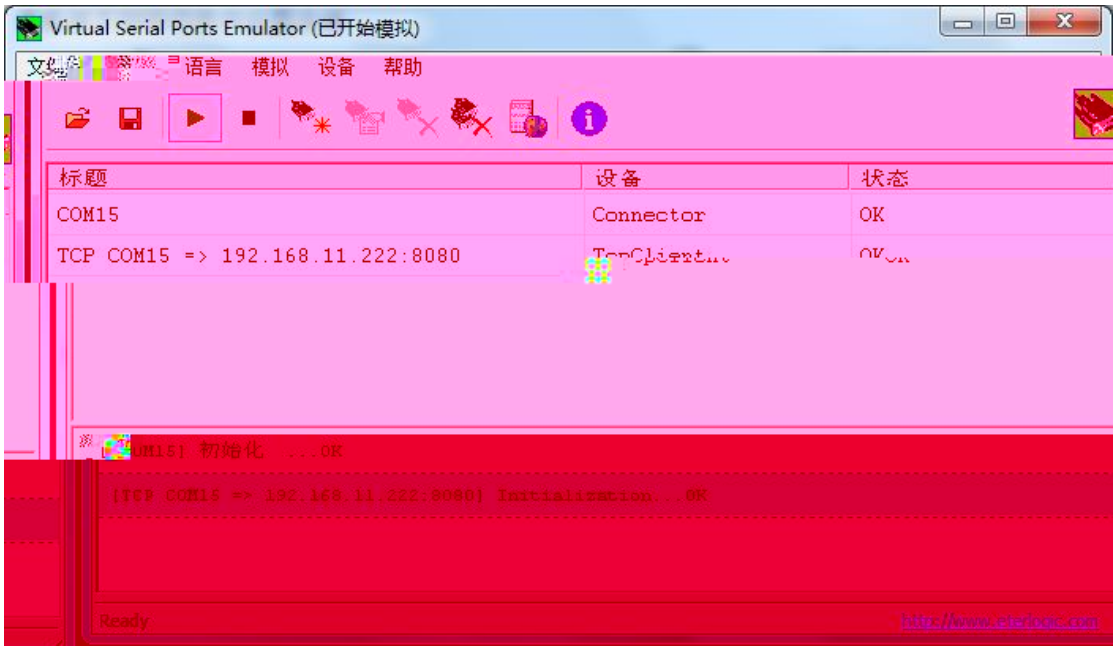
4.3 PLC 1

4.4 VSPE MC200-WEN \

\

OK 4.4.1

4.4.2



4.4.1

4.4.2

4.4.1

4.4.2 PLC 1

4.4.3 6s 4.4.2

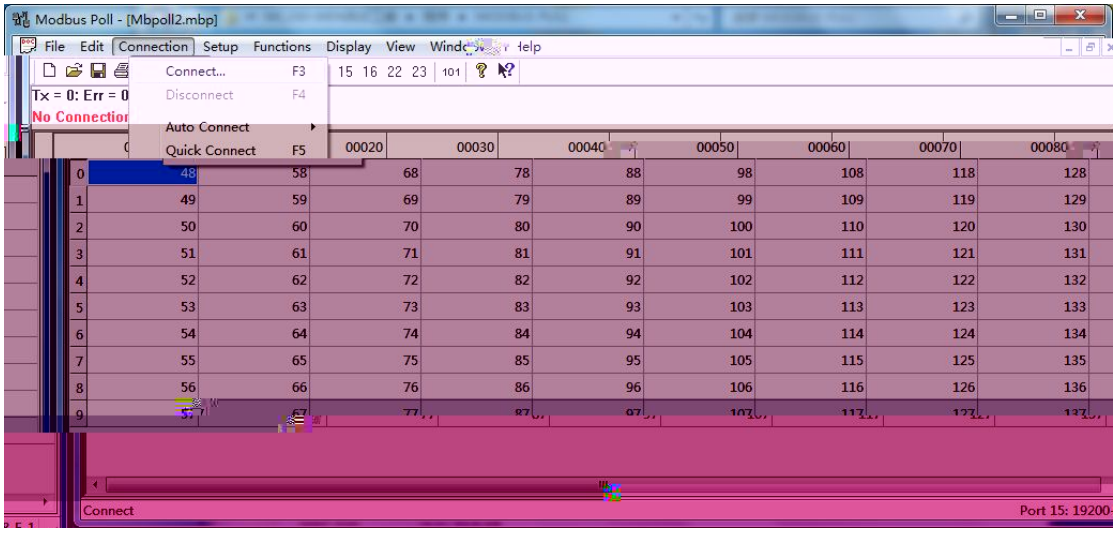
4.4.4

4.5

4.5.1 Modbus poll

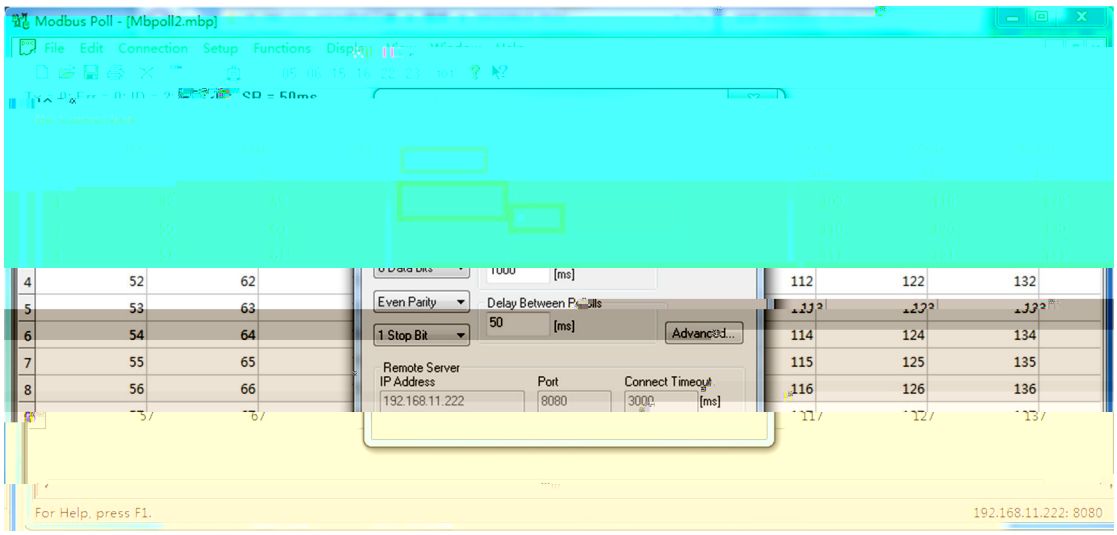
MC200-WEN \ \MODBUS PULL

4.5.2 ”connect...” 4.5.2.1



4.5.2.1

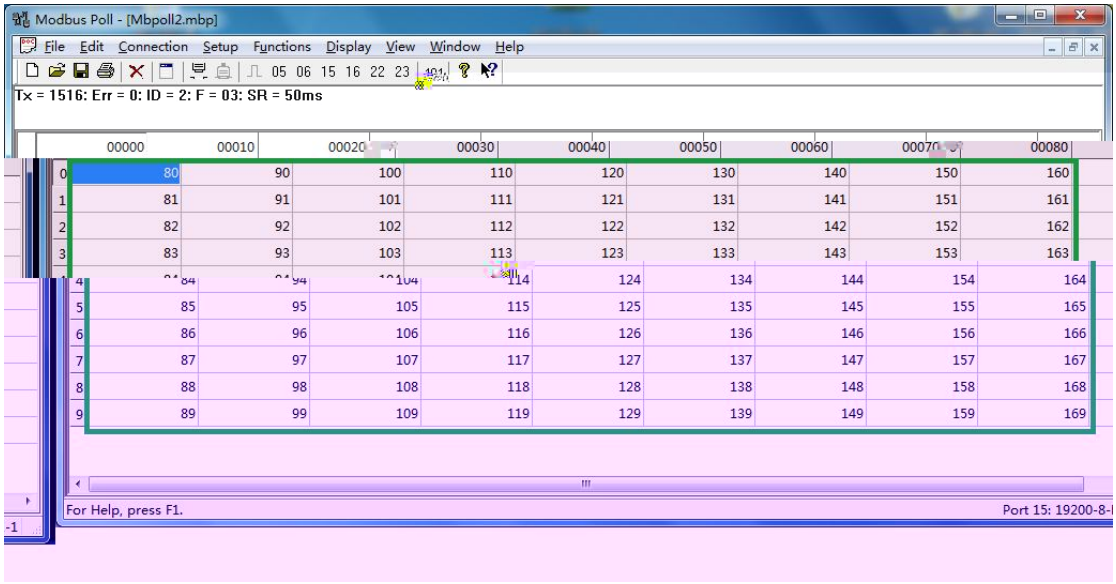
4.5.3 ”OK” 4.5.3.1



4.5.3.1

4.5.4 PLC PLC

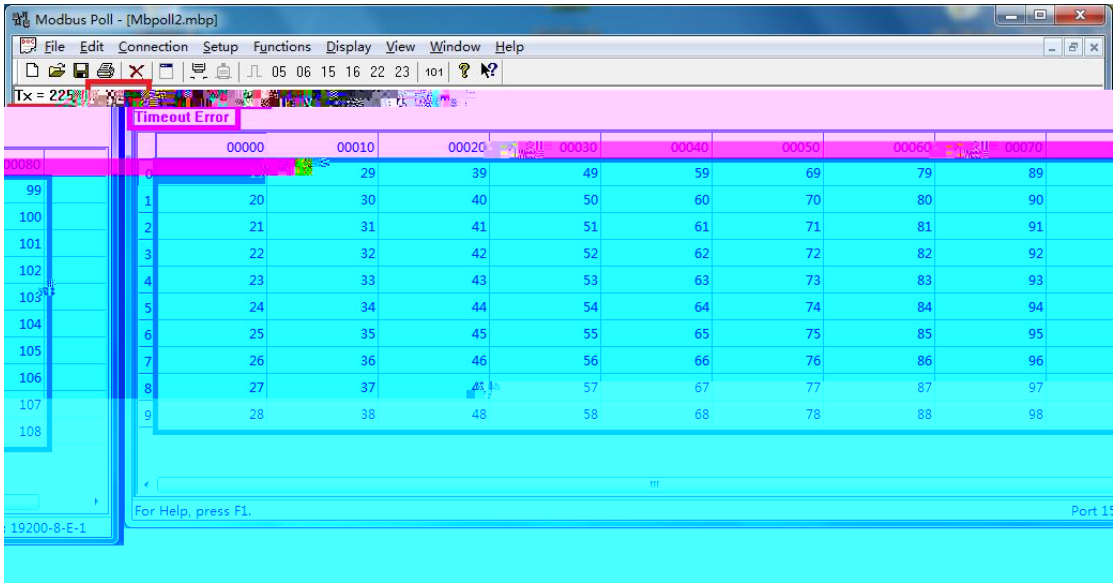
4.5.4.1



4.5.4.1

4.5.5 4.5.5.1

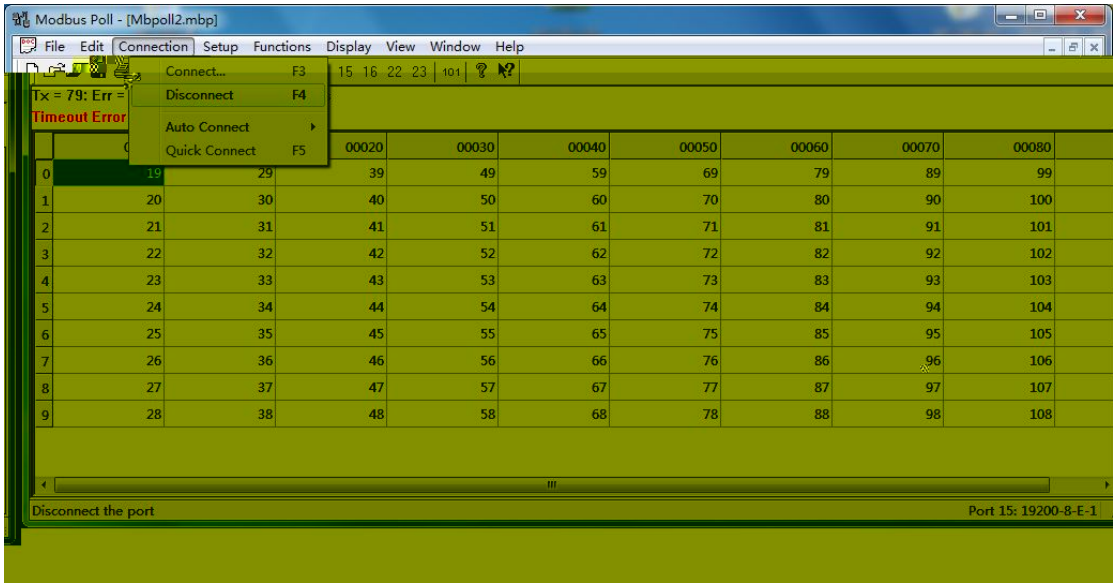
4.4



4.5.5.1

4.5.6

4.5.6.1 ”Disconnect” 4.5.2 4.5.4


Modbus Poll - [Mbpoll2.mbp]
File Edit Connection Setup Functions Display View Window Help
Connect... F3
Disconnect F4
Auto Connect
Quick Connect F5
Tx = 79: Err =
Timeout Error
00020 00030 00040 00050 00060 00070 00080
0 19 29 39 49 59 69 79 89 99
1 20 30 40 50 60 70 80 90 100
2 21 31 41 51 61 71 81 91 101
3 22 32 42 52 62 72 82 92 102
4 23 33 43 53 63 73 83 93 103
5 24 34 44 54 64 74 84 94 104
6 25 35 45 55 65 75 85 95 105
7 26 36 46 56 66 76 86 96 106
8 27 37 47 57 67 77 87 97 107
9 28 38 48 58 68 78 88 98 108
Disconnect the port
Port 15: 19200-8-E-1

4.5.6.1